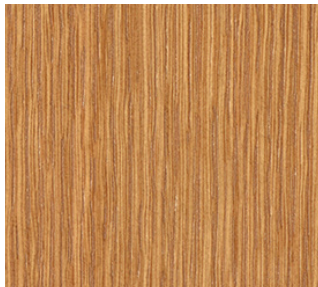


VIVA Plus

WHITE OAK



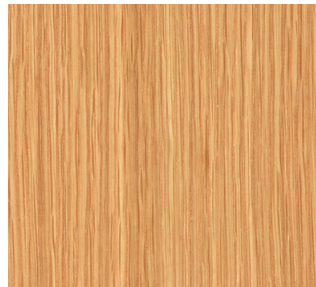
Antique Barrel



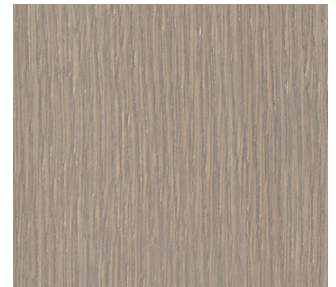
Butter Pecan



Natural



Sparrow



- Rift-cut, white oak, 3/4" MDF core plywood (AA-1)
- 1mm white oak veneer edge band.



European Technology : American Craftsmanship

Full-Access / Frameless Cabinetry

Colors shown may vary from actual sample set.



DIRECT
SUPPLY INC
SURFACE MATERIALS \ CABINETRY \ HARDWARE

1055 36th Street SE
Grand Rapids, MI 49508
616.245.44.15
sales@directsupplyinc.com

VIVA Plus

MAPLE (STAINED)



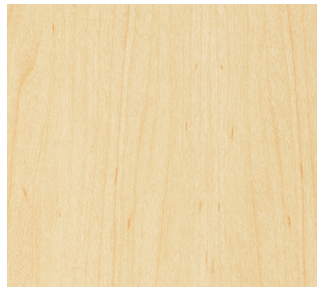
Antique Barrel



Butter Pecan



Natural



Sparrow



- White maple, 3/4" MDF core plywood. (A1)
- 1mm white maple veneer edge band.



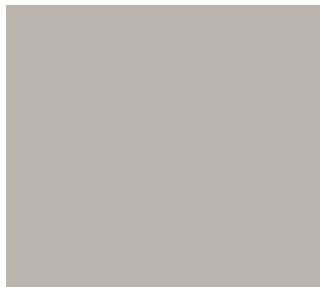
European Technology : American Craftsmanship
Full-Access / Frameless Cabinetry
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VIVA Plus

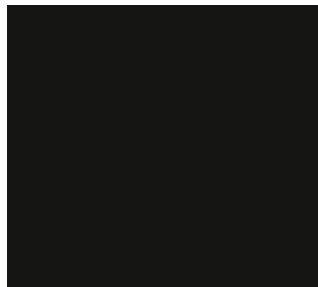
PAINTED



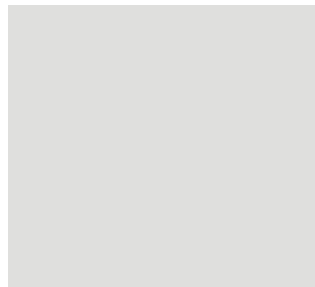
Anew Gray



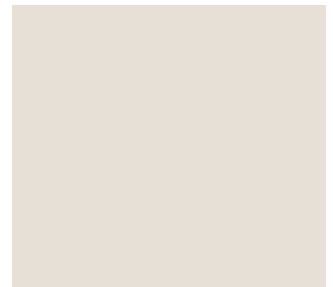
Black



Glacier



Origami White



- 3/4" solid double refined MDF.



European Technology : American Craftsmanship
Full-Access / Frameless Cabinetry
Colors shown may vary from actual product.

1 Box/Case

- 3/4" thick UV coated birch/maple plywood.
- Front edge of case is edge-banded with 1 mil edgeband to match door/drawer front color.
- All cutting/machining done with state of the art European technology.

2 Tops and Bottoms

- Industrial grade 3/4" thick particleboard with face edge-banded to match door/drawer front.
- UV coated surface.

3 Back Panel

- 3/4" thick UV coated birch/maple plywood.

4 Shelving

- 3/4" thick UV coated birch/maple plywood. Edge-banding on front edge to match cabinet interior color. Shelves are adjustable and sit on 100% metal shelf pins.
- Half-depth, adjustable shelves standard on base cabinets.

5 Side Panels

- 3/4" thick UV coated birch/maple plywood face edge-banded to match door/drawer front. Bore, dowel and glue construction.

6 Stretchers/Mid-Rails

- 3/4" thick UV coated birch/maple plywood with face edge-banded to match door/drawer front. Bore, dowel and glue construction. Stretcher/mid-rail installed beneath every drawer.

7 Toe Kick

- 4 1/2" high x 3/4" thick UV coated plywood. Bore, dowel and glue fastening into side panels

8 Drawer Box

- 5/8" thick coated, solid wood, dovetail drawer box.
- 1/4" thick fully captured bottom.
- Drawers in cabinets 24" and wider get 1/2" thick center support on bottom of drawer
- Soft-close, 7/8 extension standard undermount, 75 lb. drawer guides.

9 Hinges

- Soft-close 110-degree opening, fully concealed hinges. Hinges are 6-way adjustable clip on style.
- Hinges and mounting plates are constructed of steel.

